RecoverXLT™ Oil-Less Universal Refrigerant Recovery System

Operation and Maintenance Manual

(For serial numbers 181195 and higher)

(English and Spanish. French and German available at www.yellowjacket.com)
**General Safety Instructions**

1) **Know your equipment.** Read and understand the operation manual and the labels affixed to this unit. Learn the applications and limitations, as well as the specific potential hazards of the RecoverXLT.

2) **Use the correct hoses.** Use only hoses designed for handling of refrigerants. The hose should be the minimum length required for each job and equipped with a shut-off device (such as the compact ball valve) at the end to reduce the likelihood of refrigerant leaks to the atmosphere. For best performance we recommend using 3/8” hoses. YELLOW JACKET hoses are made for almost every type of refrigerant. See your local distributor for more information.

3) **Ground all equipment.** Plug the RecoverXLT into a properly grounded receptacle using the appropriate plug.

4) **If the detachable power cord is damaged,** it must be replaced by a cord assembly available from the manufacturer or distributor where purchased.

5) **If the attached power socket is damaged,** it must be replaced by the manufacturer or its authorized service center in order to avoid hazard.

6) **Do not pressure test with compressed air.** Some mixtures of air and refrigerant have been shown to be combustible at elevated pressures.

7) **Avoid dangerous environments.** To keep operator exposure to a minimum, use the RecoverXLT only in areas with sufficient ventilation.

Recovery should always be performed in well ventilated areas. Use the RecoverXLT only in locations where mechanical ventilation which provides at least four air changes per hour is present, or place the unit 18” above the floor during use.

The RecoverXLT should not be used near open containers of gasoline or any other flammable liquid. Do not allow refrigerants to come in contact with open flame. Refrigerant decomposition in flame results in phosgene gas. Breathing phosgene gas can be fatal.

8) **Always wear safety goggles and gloves.** Personal protective equipment should be worn to protect operator from frostbite.

9) **Use caution when connecting or disconnecting.** Improper usage may result in refrigerant burns (frostbite). If a major leak occurs, proceed immediately to a well ventilated area.

10) **Disconnect recovery machine from power before servicing.** An electrical shock hazard is present when the unit is disassembled.

11) **Repair damaged parts.** Do not operate the RecoverXLT if there is a defective part. Repair the unit to proper operating conditions before further use.
12) Use recommended accessories. Follow the instructions that accompany all accessories. Improper use may damage equipment or create a hazard.

13) Use the RecoverXLT only with the proper refrigerants. (See specifications for a complete list of compatible refrigerants.)

14) Operate the RecoverXLT within the design parameters only. The RecoverXLT was designed to operate within a temperature range of 40°F (4°C) to 120°F (49°C). Do not operate in a wet location.

Caution: All refrigerant hoses, recovery tanks, refrigerant lines, other vessels containing refrigerants and the RecoverXLT should be handled as if under high pressure. When opening a tank containing refrigerant, open valves slowly to prevent release of refrigerant, especially if the valves might be damaged.

To prevent the risk of fire DO NOT use an extension cord longer than 25’ (7.6 m) and a minimum of 16 AWG (1.276 mm²).

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**Care and Maintenance**

**Auto Purge Instructions**

Purging or evacuating the RecoverXLT is one of the simplest and most important functions. Reduce the risk of cross contamination and prolong the life of the RecoverXLT by purging after every service.

**Note:** The purge process must be done before disconnecting the discharge hose from the RecoverXLT.

1) The Low Pressure Switch will shut the unit off and the lamp will indicate Recovery Complete when the unit reaches appropriate vacuum levels. After the unit shuts down, turn the system switch to off, then rotate the selector valve clockwise to OFF to equalize then to PURGE. Turn the system switch on.

*Note:* The low side gauge should read an increase in suction pressure, indicating the refrigerant that was trapped in the machine.

2) Wait until the Low Pressure Switch again shuts the unit off at the appropriate vacuum.

3) Close the valve on the recovery tank and turn off the RecoverXLT.

**Restart Procedure**

If the recovery unit was stopped during operation, it may be necessary to balance the internal pressures before the unit will start.

To balance the internal pressure:

1) Turn the system switch off.

2) Rotate selector clockwise to the OFF position. Allow pressures to balance.

3) Turn the recovery machine ON.

4) Turn the selector valve counter-clockwise to the previous RECOVER position.

**Suction Filter**

The RecoverXLT is equipped with a built-in particulate strainer located behind the suction port. Unscrew the suction port by using a 11/16 wrench to unscrew the hex head port to remove. This prevents contaminants, copper shavings, carbon, and other foreign objects from making their way to the RecoverXLT compressor and causing permanent damage.

Like a filter drier, this strainer MUST be cleaned or replaced often. Failure to do this can cause the strainer to become too clogged for refrigerant to flow freely. A sure sign that the straining device is clogged is the freezing of the suction port and the filter cover.

Before replacing, check the condition of the o-ring. Replace if necessary.

*Note: Make sure to use a strainer in the RecoverXLT for every job!* Filter strainers and o-rings are available from your supplier.

Filter Strainer and O-Ring - Part #95457
RecoverXLT Operating Guide

Direct Liquid/Vapor Recovery

The RecoverXLT is used to pull liquid or vapor refrigerant directly out of the system and transfer it into a recovery cylinder.

Liquid recovery is accomplished by connecting to the high pressure system discharge service port (Liquid Port) side of the system being serviced.

Vapor recovery can be done by connecting to the system suction service port (low pressure) side of the system.

Because the RecoverXLT is capable of recovering direct liquid, it is best to first recover all of the liquid, followed by the vapor. This will make your job easier and faster. Refer to the following instructions and the above diagram:

1. Know the type and quantity of refrigerant present before servicing any system.
2. Turn off power to the system being serviced. Turn the selector knob to off.
3. Connect your manifold to the system being serviced. High Side to liquid port and Low Side to vapor port as shown in diagram on page 4.
4. Connect the Utility port of your manifold to the 1/4” SUCTION port of the RecoverXLT.
5. Connect one hose from the recovery cylinder (liquid side) to the 1/4” DISCHARGE port of the RecoverXLT.

Note: Be sure to connect hose ends with shut-off to suction and discharge ports of recovery machine (for best performance use 3/8” hoses.)

6. Purge all hoses of non-condensables before recovering refrigerant into recovery cylinder.
7. Open the liquid valve on the recovery tank.
8. Turn the RecoverXLT on.
9. Turn the selector VALVE on the RecoverXLT to either the LIQUID or VAPOR position.
10. Open the Utility and either High Side or Low Side valves on the manifold. Remember it is more efficient to recover the liquid refrigerant first. Caution: do not over-pressure low side gauge.
11. The RecoverXLT will continue to recover until it reaches and sustains the appropriate vacuum at which point the LOW PRESSURE SWITCH shuts down the unit and the lamp indicates Recovery Complete.
12. Turn the system switch off. Turn the selector valve clockwise to OFF. Turn the system switch on. Turn selector valve to PURGE position.
13. When the unit again shuts down and the lamp indicates Recovery Complete, the recovery and purge cycles are complete.

Note: If the machine is not recovering, refer to the troubleshooting guide on page 9. Restart procedures are on the side of the machine and below.

Liquid or Vapor Recovery Diagram
**Push-Pull Liquid Recovery**

The **Push-Pull Liquid Recovery** mode is used for transferring large volumes of liquid refrigerant. The *RecoverXLT* “pulls” vapor from the recovery cylinder and produces high pressure discharge gas that “pushes” liquid out of the HVAC system and into the recovery cylinder. The auto purge feature makes the reconfiguration to vapor recovery easier and faster to do.

Some HVAC systems will not allow for the push-pull recovery method. If any of the following conditions apply, do not use push-pull method, but follow the instructions page 4 for *RecoverXLT*.

- System contains less than 10 pounds of refrigerant.
- System is a heat pump or other unit with a reversing valve.
- System has an accumulator between the service ports used in liquid recovery.
- The refrigerant system does not allow for the formation of a solid column of liquid.

For push-pull recovery, a sight glass is monitored during recovery. When liquid is no longer visible, stop recovery and finish recovering using the VAPOR recovery process for *RecoverXLT* as described on page 4.

When push-pull recovery is complete, a small amount of refrigerant remains in the system. For complete recovery, the system must be pulled into a vacuum as required by EPA standards. This process requires the following equipment:

1) An extra hose for the push-pull recovery.
2) A recovery cylinder with about 5 lbs. of refrigerant.
3) A sight glass (Note: Make sure sight glass is rated for the pressure of the refrigerant being recovered).

Follow these steps:

1) Turn off power to the system to be serviced.
2) Hook up the *RecoverXLT*, the system to be recovered, and the recovery tank as shown in the diagram above.
3) **Purge all hoses** of non-condensables before recovering refrigerant into recovery cylinder.
4) Open valves on the recovery tank.
5) Turn the selector valve to VAPOR position.
6) Turn the *RecoverXLT* on.
7) Monitor the sight glass. When the passing liquid is no longer visible through the sight glass, the push-pull method of recovery is complete.
8) Close the VAPOR valve on the recovery tank and let the recovery continue.
9) Turn the selector valve clockwise to the PURGE position and follow procedures for purging the *RecoverXLT*.
10) Turn the *RecoverXLT* off.
11) Close LIQUID valve on recovery tank.
12) Reconnect the hoses per the procedure for the *RecoverXLT* vapor recovery instructions.
13) Rotate the selector valve to the VAPOR position.
14) Continue recovery until the unit shuts off or reaches the appropriate level of vacuum.

**Note:** See page 4 for a detailed set of instructions on Vapor Recovery.

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**Push-Pull Recovery Diagram**

![Diagram of push-pull liquid recovery process](image)
RECOVERY TIPS AND TECHNIQUES

1) To assure the fastest and quickest recovery possible, use the shortest hoses possible and avoid hoses with Schrader depressors.

2) Know what kind and the amount of refrigerant that is going to be recovered. This is critical to avoid contamination and know how much refrigerant will be recovered. The first job of the day usually means a fresh, empty tank and no cause for worry about over-filling. However, the last job of the day means there is already liquid in the tank and over-filling can be a concern. Over-filling a recovery cylinder can have disastrous results.

3) Refrigerant responds to heat. Therefore, a significant increase in the speed of the recovery process will be obtained if a heat gun is used, specifically to any spots where liquid may have accumulated.

4) Always try to recover liquid first. This is the preferred method of recovery for the RecoverXLT, which pumps liquid 5 to 7 times faster in standard liquid mode than vapor.

5) If recovering large amounts of refrigerant (20 lbs or more), the push-pull method is recommended. (Note: This process requires the hoses to be switched before recovery of the remaining vapor.)

6) Recovery can often be speeded up by simultaneous recovery from both the high and low side of the system. Attach short hoses to both the high and low side of the system and join them with a BRUTE™ II Manifold or Y connector to the hose going to the Suction Port of the RecoverXLT.

7) Protect the RecoverXLT by keeping the built-in suction filter IN THE MACHINE. Failure to use the suction filter in the RecoverXLT will void the warranty.

8) Recovery machines are not vacuum pumps. For proper evacuation, use a YELLOW JACKET SuperEvac™ vacuum pump. To speed up the evacuation process, use the SuperEvac vacuum pump and a core removal tool (Part #18975). For more information contact your YELLOW JACKET wholesaler.

Recovering R-410A High Pressure Gas

IMPORTANT!!! Some equipment should not be used with this refrigerant. Take time to read the safety instructions that came with the device you are servicing as well as any material that came with your refrigerant.

WARNING!!! USE ONLY D.O.T. RECOVERY CYLINDERS APPROVED FOR R-410A.

Overfilling the tank may cause it to rupture!

The RecoverXLT will recover R-410A provided the following instructions are followed:

1) Set-up for recovery as per diagram on page 4 for normal recovery or page 5 for push-pull recovery.

2) Follow the operating procedures for your model.

3) Continue recovery until the Low Pressure Switch has shut the unit off and lamp indicates Recovery Complete.

4) Turn system switch off.

5) Purge the machine (see page 3 for more details).

Technical Support: Call 800-769-8370 for additional information.
## Troubleshooting Guide

<table>
<thead>
<tr>
<th>Condition</th>
<th>Possible Problem</th>
<th>Possible Solution</th>
</tr>
</thead>
<tbody>
<tr>
<td>No power to unit</td>
<td>Power cord not plugged in</td>
<td>Plug power cord in</td>
</tr>
<tr>
<td></td>
<td>Outlet not energized</td>
<td>Reset breaker</td>
</tr>
<tr>
<td>Compressor will not start</td>
<td>Compressor under unequalled conditions</td>
<td>See restart procedure</td>
</tr>
<tr>
<td></td>
<td>Compressor thermal overload is tripped</td>
<td>Thermal overload will reset in approx. 15-30 minutes</td>
</tr>
<tr>
<td></td>
<td>Unit is shut down on Recovery</td>
<td>Low pressure switch resets at atmospheric pressure, rotate selector valve to either the Vapor or Liquid Recovery position.</td>
</tr>
<tr>
<td></td>
<td>Complete.</td>
<td></td>
</tr>
<tr>
<td></td>
<td>Unit is shut down on tank full or high pressure.</td>
<td></td>
</tr>
<tr>
<td></td>
<td></td>
<td>Check tank pressure, check for restrictions, check shorting cap or umbilical connection, and check high gauge pressure to see if unit is under high pressure.</td>
</tr>
<tr>
<td>Unit runs but shuts off after short time</td>
<td>Restriction on discharge side tripping the high pressure switch</td>
<td>Check for restrictions  1) Tank valves  2) Schrader cores</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Selector valve in correct position</td>
</tr>
<tr>
<td>Unit trips breaker upon start up</td>
<td>Compressor is under unequalled conditions</td>
<td>See restart procedure</td>
</tr>
<tr>
<td>Unit runs but does not recover refrigerant</td>
<td>Suction filter clogged</td>
<td>Clean or replace suction filter</td>
</tr>
<tr>
<td></td>
<td>Selector valve in wrong position</td>
<td>Put selector valve in liquid or vapor recovery position</td>
</tr>
<tr>
<td>Unit will not pull a vacuum</td>
<td>Hoses are not tight</td>
<td>Tighten hoses</td>
</tr>
<tr>
<td></td>
<td>Leak in HVAC/R system</td>
<td>Find and repair leak in system</td>
</tr>
<tr>
<td>Unit running sluggish</td>
<td>Low voltage to unit</td>
<td>Check power supply</td>
</tr>
<tr>
<td>Vacuum switch won’t reset</td>
<td>Switch needs to reset</td>
<td>Pressurize inlet port</td>
</tr>
</tbody>
</table>

*If the attached power cord or socket is damaged (95215 or 95459), it must be replaced by the manufacturer or its authorized service center in order to avoid hazard.

## TECHNICAL DATA

### *UL Certified Rates to ARI Standard 740-98*

<table>
<thead>
<tr>
<th>RecoverXLT</th>
<th>R-12</th>
<th>R-134a</th>
<th>R-22</th>
<th>R-500</th>
<th>R-502</th>
<th>R-410A</th>
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<tbody>
<tr>
<td>Vapor lbs./min</td>
<td>.37</td>
<td>.37</td>
<td>.37</td>
<td>.37</td>
<td>.66</td>
<td>.42</td>
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<tr>
<td>Liquid lbs./min</td>
<td>1.98</td>
<td>1.98</td>
<td>1.98</td>
<td>1.98</td>
<td>2.65</td>
<td>1.68</td>
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<td>Push-Pull lbs./min</td>
<td>12.81</td>
<td>12.81</td>
<td>12.81</td>
<td>12.81</td>
<td>12.9</td>
<td>11.6</td>
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<tr>
<td>Vacuum Level</td>
<td>15 inHg</td>
<td>15 inHg</td>
<td>15 inHg</td>
<td>15 inHg</td>
<td>15 inHg</td>
<td>15 inHg</td>
</tr>
</tbody>
</table>

**Technical Data, cont.**

<table>
<thead>
<tr>
<th>Compressor:</th>
<th>1/2 HP Reciprocating Oil-Less</th>
</tr>
</thead>
<tbody>
<tr>
<td>Power Source:</td>
<td>115V AC 60 Hz 1 Phase</td>
</tr>
<tr>
<td>Amperage:</td>
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<tr>
<td>Full Load Amps:</td>
<td>11.0</td>
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<tr>
<td>Locked Rotor Amps:</td>
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</tr>
<tr>
<td>Size:</td>
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</tr>
<tr>
<td>Height:</td>
<td>7.5”</td>
</tr>
<tr>
<td>Width:</td>
<td>7.5”</td>
</tr>
<tr>
<td>Depth:</td>
<td>9.25”</td>
</tr>
<tr>
<td>Weight:</td>
<td>29.90”</td>
</tr>
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**Wiring Diagrams**

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**Domestic RecoverXLT**

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**RecoverXLT with TOS**
RecoverXLT Parts

<table>
<thead>
<tr>
<th>Part#</th>
<th>Description</th>
<th>Part#</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>95156</td>
<td>12A Breaker</td>
<td>95452</td>
<td>Gauge Low</td>
</tr>
<tr>
<td>95210</td>
<td>Strain Relief</td>
<td>95453</td>
<td>Manifold Assembly</td>
</tr>
<tr>
<td>95216</td>
<td>Rocker Switch</td>
<td>95456</td>
<td>Complete Light</td>
</tr>
<tr>
<td>95217</td>
<td>Rubber Feet</td>
<td>95515</td>
<td>Discharge Port</td>
</tr>
<tr>
<td>95444</td>
<td>Case Front</td>
<td>95522</td>
<td>Suction Port</td>
</tr>
<tr>
<td>95445</td>
<td>Case Back</td>
<td>95561</td>
<td>Sheet Metal Base</td>
</tr>
<tr>
<td>95446</td>
<td>Case Half</td>
<td>95562</td>
<td>Compressor</td>
</tr>
<tr>
<td>95447</td>
<td>Cord Wrap</td>
<td>95563</td>
<td>Condenser Assembly</td>
</tr>
<tr>
<td>95449</td>
<td>Grommet</td>
<td>95796</td>
<td>Cap</td>
</tr>
<tr>
<td>95451</td>
<td>Gauge High</td>
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RecoverXLT w/TOS Parts Only

<table>
<thead>
<tr>
<th>Part#</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>95477</td>
<td>TOS LED Strip Assembly</td>
</tr>
<tr>
<td>95478</td>
<td>TOS LED Connection Cable</td>
</tr>
<tr>
<td>95527</td>
<td>TOS Board for RecoverXLT (board, LED strip and cable)</td>
</tr>
<tr>
<td>95248</td>
<td>Umbilical Cord Overfill Sensor</td>
</tr>
<tr>
<td>95188</td>
<td>Shorting Cap for Umbilical Cord</td>
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</tbody>
</table>
WARRANTY INFORMATION

Ritchie Engineering guarantees YELLOW JACKET products to be free of defective material and workmanship which could affect the life of the product when used for the purpose for which it was designed. Warranty does not cover items that have been altered, abused or returned solely in need of field service maintenance.

YELLOW JACKET recovery products (UPC 957xx) are covered by a one year warranty for parts and labor. The 115V recovery products (UPC 95760 and 95762) have an extended three year compressor warranty if the warranty card is returned and on file. The warranty also allows for a one year over-the-counter exchange, when applicable. To receive this over-the-counter exchange, call Ritchie Engineering Customer Service at (800)769-8370 and get the required authorization number. Failure to get the required authorization number could result in a denial of the over-the-counter exchange.

The following exceptions will not be covered under this warranty: Recovery products that have been altered, misused, or improperly maintained.

The following must be done before returning unit:

1) Call our technical service personnel at (800) 769-8370 to assess if the problem can be resolved over the phone.
2) Obtain an RGA number from Ritchie Engineering for the return of the product.
3) Fax a copy of the original invoice to (800) 322-8684.

Note: All units must be shipped to the Bloomington, MN plant for repair. If at any time after the warranty period you have problems with your YELLOW JACKET recovery unit, call our technical service department for help in selecting the correct replacement parts, or to arrange for its repair at reasonable costs.