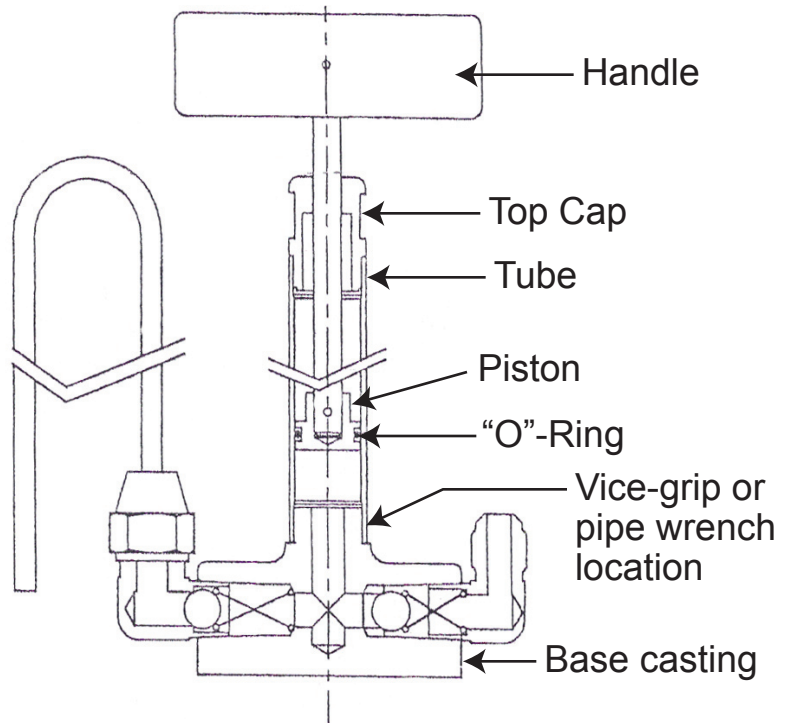


77931 "O"-RING SEAL REPLACEMENT KIT

77930 MAXI-FLOW™ Deluxe Oil Pump Seal Replacement Instructions

1. Attach a vice-grip or pipe wrench at the bottom of the tube just above the base casting. Use a 3/4" wrench to remove the top cap, handle and piston assembly (right hand threads).
2. Remove the damaged "o"-ring from the piston with a sharp pin, paper clip, etc.
3. Carefully install the new "o"-ring on the piston.
4. Immerse the piston and "o"-ring in YELLOW JACKET® Vacuum Pump Oil and carefully install the top cap, handle and piston assembly back into the tube. Tighten the top cap using a 3/4" wrench.



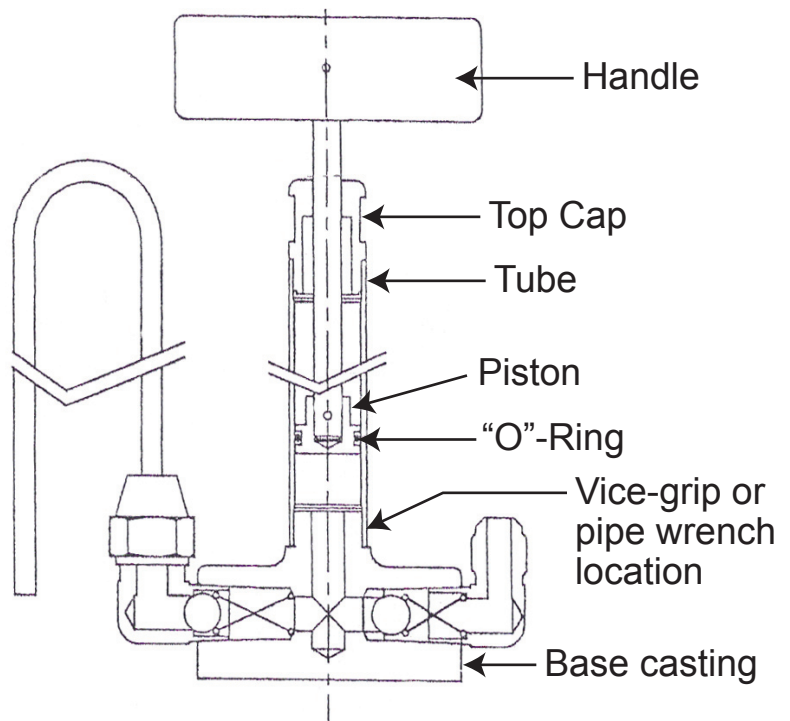
Ritchie Engineering Company, Inc. - YELLOW JACKET Products Division

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