Operating Manual

Model 60648
This manual will help you to use the many features of your new digital torque wrench. Before operating the torque wrench, please read this manual completely, and keep it nearby for future reference.

FEATURES

- Interchangeable head
- Digital torque value readout
- +/- 2% accuracy
- CW and CCW operation
- Peak hold and track mode selectable
- Buzzer and LED indicator for the 9 pre-set target torques
- Water contact indicator
- Engineering units (ft-lb, in-lb, N-m, kg-cm) selectable
- Stores up to 50 data files for recall and joint torque auditing
- Auto Sleep after about five minutes idle
- (2) AAA Batteries included

ATTENTION:

To maintain accuracy, a one-year periodic recalibration is recommended. Please contact your local dealer for calibration details.

CAUTION:

1. Over-torque (110% of Max. torque range) could cause breakage or loss of accuracy.
2. Do not shake violently or drop wrench.
3. Do not use the wrench as a hammer.
4. Do not leave the wrench in any place exposed to excessive heat, humidity, or direct sunlight.
5. Do not use the wrench in water (not waterproof).
6. If the wrench gets wet, wipe it with a dry towel as soon as possible. The salt in seawater can be especially damaging.
7. Do not use organic solvents, such as alcohol or paint thinner when cleaning the wrench.
8. Keep the wrench away from magnets.
9. Do not expose the wrench to dust or sand as this could cause serious damage.
10. Do not apply excessive force to the LCD panel.
11. Apply torque slowly and grasp the center of the handle. Do not apply load to the end of the handle.

BATTERY MAINTENANCE

1. When the wrench is not used for an extended period of time, remove the battery.
2. Keep a spare battery on hand when going on a long trip or to cold areas.
3. Do not mix battery types or combine used batteries with new ones.
4. Sweat, oil and water can prevent a battery’s terminal from making electrical contact. To avoid this, wipe both terminals before loading a battery.
5. Dispose of batteries in a designated disposal area. Do not throw batteries into a fire.
1. Head Insert
2. Sensor Yoke
3. LCD Readout
4. Communication Part
5. UP/DOWN Button
6. Buzzer
7. Power ON/CLEAR Button
8. Unit/Setting Button
9. Pre-setting Number Selection Button
10. Anti-Slip Handle
11. Jaw Adjuster
12. Battery Cover
13. LED Indicator
14. Torque Value
15. Units (ft-lb, in-lb, N-m, kg-cm)
16. Pre-Setting Number
17. Peak/Track Mode
18. Water Indicator
Viewing Window
SPECIFICATIONS

<table>
<thead>
<tr>
<th>Model No.</th>
<th>Max. Torque</th>
<th>Square Drive (inches)</th>
<th>Torque Measuring Range</th>
<th>Length</th>
</tr>
</thead>
<tbody>
<tr>
<td>60648</td>
<td>62.7 ft. lb.  85 N-m</td>
<td>3/8</td>
<td>3.1-62.7 ft. lb.  4.2-85 N-m</td>
<td>10.6 in.  270 mm</td>
</tr>
</tbody>
</table>

All Models

<p>| | |</p>
<table>
<thead>
<tr>
<th></th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>Accuracy *1</td>
<td>CW : ±2%</td>
</tr>
<tr>
<td></td>
<td>CCW : ±3%</td>
</tr>
<tr>
<td>Data memory test</td>
<td>50</td>
</tr>
<tr>
<td>Pre-Sets</td>
<td>9</td>
</tr>
<tr>
<td>Bright LED</td>
<td>6 LEDs (1 Red+5 Green)</td>
</tr>
<tr>
<td>Operation Mode</td>
<td>Peak hold/Track</td>
</tr>
<tr>
<td>Unit Selection</td>
<td>ft-lb, in-lb (N-m, kg-cm)</td>
</tr>
<tr>
<td>Gear Teeth</td>
<td>52</td>
</tr>
<tr>
<td>Button</td>
<td>5</td>
</tr>
<tr>
<td>Battery</td>
<td>AAA x 2 (included)</td>
</tr>
<tr>
<td>Operating Temperature</td>
<td>14°F ~ 140°F (-10°C ~ 60°C)</td>
</tr>
<tr>
<td>Storage Temperature</td>
<td>4°F ~ 158°F (-20°C ~ 70°C)</td>
</tr>
<tr>
<td>Humidity</td>
<td>Up to 90% non-condensing</td>
</tr>
<tr>
<td>Drop Test</td>
<td>1 m</td>
</tr>
<tr>
<td>Vibration Test *2</td>
<td>10G</td>
</tr>
<tr>
<td>Environmental Test *3</td>
<td>Pass</td>
</tr>
<tr>
<td>Environmental Test *4</td>
<td>Pass</td>
</tr>
</tbody>
</table>

*1: The accuracy of the readout is guaranteed from 20% to 100% of maximum range +/- 1 increment. The torque accuracy is a typical value. Calibration point is at the middle line of the black circle area on the rubber grip. To maintain accuracy, calibrate the wrench for a constant time period (one year).

*2: Horizontal and vertical test.

*3: Environmental test:
   a. Dry heat
   b. Cold
   c. Damp heat
   d. Change of temperature
   e. Impact (shock)
   f. Vibration
   g. Drop

*4: Electromagnetic compatibility test:
   a. Electrostatic discharge immunity (ESD)
   b. Radiated susceptibility
   c. Radiated emission

BEFORE USING

BATTERY INSTALLATION

- Remove the battery cover.
- Insert two AAA batteries matching the +/- polarities of the battery to the battery compartment.
- Replace the battery cover and fasten it tightly according to the following figures.

ATTENTION:

When opening the battery cover of your wrench, you can see a viewing window for the water contact indicator. Through this viewing window, you can check if the wrench is damaged by water penetration (the water contact indicator turns red).

POWER ON AND RESETTING THE WRENCH

- Press ☐ to power on the digital torque wrench.
- You can press ☐ to reset the digital torque wrench before using it.

ATTENTION:

If an external force is applied to the torque wrench during the power-on/reset or wake up period, an initial torque offset will exist in the memory.

ACTIVATION DURING SLEEP MODE

- The wrench will auto sleep after about 5 minutes of being idle for power saving. Press ☐ to wake up the wrench from sleep mode.

RESETTING THE WRENCH

- Press ☐ together will reset the wrench.
- If the wrench does not function normally, press ☐ together to reset the wrench.
LOW BATTERY VOLTAGE PROTECTION
If the battery serial voltage is in low voltage status, the wrench will display a battery symbol and then turn off after a while.

WHEN CHANGING THE TYPE OF HEAD
If you use a different head with the wrench, the reading on the display will be different for the different length of the head. Please refer to the following explanation.

D = \( D_1 \times \frac{(L_3 + L_1)}{(L_3 + L_2)} \)

- D: The set torque
- D1: The actual torque applied to the nut.
- L1: The extended length
- L2: The normal length
- L3: The length from the fitting pin to the calibration point.

Reference dimension for each model:

<table>
<thead>
<tr>
<th>Model</th>
<th>L2(mm)</th>
<th>L3(mm)</th>
</tr>
</thead>
<tbody>
<tr>
<td>60648</td>
<td>29</td>
<td>131.6</td>
</tr>
</tbody>
</table>

SETUP

STEP 1: PRE-SETTING NO.

1. Power On/Clear
2. Unit Selection/Setting
3. Pre-setting No.
4. Up/Down Button

Pre-setting No.: M1

Press M

Pre-setting No.: M2

Press M

Pre-setting No.: M2

Pre-setting No.: M9

Note:
1. If \( E \neq 0 \) is displayed, that means the wrench has applied more than 110% of the specified torque.
2. The maximum number of Pre-sets is 9.
3. The “Pre-setting No.” is cyclic.
**STEP 2: UNIT SELECTION**

![Unit Selection Diagram](image)

*Pre-setting Unit: N-m*

Press **U/S**

![Unit Selection Diagram](image)

*Unit Selection: in-lb*

Press **U/S**

![Unit Selection Diagram](image)

*Unit Selection: ft-lb*

Press **U/S**

![Unit Selection Diagram](image)

*Unit Selection: kg-cm*


**STEP 3: SET TORQUE VALUE**

![Torque Value Diagram](image)

*Pre-setting Torque Value*

Press **A**

![Torque Value Diagram](image)

*Increase Target Torque Value*

Press **V**

![Torque Value Diagram](image)

*Decrease Target Torque Value*


**STEP 4: PEAK HOLD /TRACK MODE SELECTION**

![Track Mode Diagram](image)

*Track Mode*

Long Press **U/S**

![Track Mode Diagram](image)

*Set Peak/Track Mode*

Press **A** for Selection

![Track Mode Diagram](image)

*Set Peak/Track Mode*

Press **U/S**

![Track Mode Diagram](image)

*Record No.*

Press **U/S**

![Track Mode Diagram](image)

*Clear Record*

Press **U/S**

![Track Mode Diagram](image)

*Peak Hold Mode*


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**Note:**

1. The “Unit Selection” is cyclic.

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**Note:**

1. Please skip this procedure and continue to the next step.
**TRACK MODE OPERATION**

**PEAK MODE OPERATION**

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### TRACK MODE OPERATION

1. **START**
2. **Setting Target Torque**
   - 2500 N·m
   - Current Torque Value
     - 1800 N·m
     - **Buzzer**
     - Reach 80% of Target Torque
     - **Green LED**
     - Reach Target Torque
     - **Red LED**
     - Approached Target Torque

### PEAK MODE OPERATION

1. **START**
2. **Setting Target Torque**
   - 2250 N·m
   - Current Torque Value
     - 1800 N·m
     - **Buzzer**
     - Reach 80% of Target Torque
     - **Green LED**
     - Reach Target Torque
     - **Red LED**
     - Approached Target Torque

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**Note:**
1. If `Error` is displayed, that means the wrench has applied more than 110% of the specified torque.
2. When 80% of the target torque is reached, the green LED will begin to flash and the alarm tone will beep intermittently.
3. When the target torque is approached, the alarm will change to a steady tone and the green LED will stop flashing and stay on. The red LED will also illuminate.

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**Note:**
1. If `Error` is displayed, that means the wrench has applied more than 110% of the specified torque.
2. If `Error` is displayed, that means the wrench's memory is full and the next value record cannot be stored. Please refer to the “Peak Hold Mode Recorded Value Review” section to clear the memory records.
3. When 80% of the target torque is reached, the green LED will begin to flash and the alarm tone will beep intermittently.
4. When the target torque is approached, the alarm will change to a steady tone and the green LED will stop flashing and stay on. The red LED will also illuminate.
Peak Hold Mode Recorded Value Review

1. The “Peak Hold” mode recorded value review can also be operated from the “Track” mode operation.

2. If you operate in the “Peak Hold” mode, the display will show `none` and you can go on to the next step.

3. If the record is empty, it will show `none`.

4. This function is not supported on all model types.

5. Communication mode is for uploading recorded data to PC.

6. Communication mode is also for calibration of the torque wrench. Please contact your local dealer for more information.