CO₂ Transcritical Test and Charging Manifold



OWNER'S MANUAL





DO NOT TRAP LIQUID R744 IN THE HOSES OR MANIFOLD AS HOSES MAY BURST.

R744 LIQUID WILL INCREASE IN PRESSURE BY 10 BAR (145 PSI) FOR EVERY 1° C (1.8° F) TEMPERATURE INCREASE.

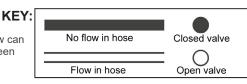
PN 45925 and 45930

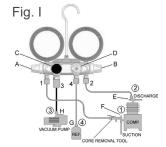
Due to the unusually high pressures and hazardous gasses used in refrigeration and air conditioning, only TRAINED refrigeration and air conditioning technicians should use this equipment. Proper procedures must be used

Section 608 of the Federal Clean Air Act requires that all persons who maintain, service, repair, or dispose of appliances must be certified since November 14, 1994. Failure to comply can cost you and/or your company as much as \$25,000 per day, per violation. The EPA also offers a reward up to \$10,000 for providing information concerning violations to the Act.

PROCEDURES

The various service and testing procedures below can be performed after the manifold gauge set has been installed as shown in the following diagrams.





I. TO PURGE HOSES **BEFORE HOOKING UP**

1 & 2 Connect hoses at E & F; Do not tighten

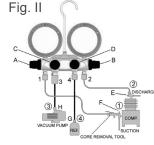
C & D Close valves

Connect hose G to refrigerant

A & B Open valves

Crack D & G valve to begin purge

E&F Tighten hose



II. TO OBSERVE OPERATING **PRESSURES**

A & B Close valves

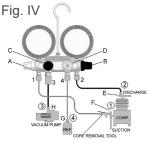
C & D Close valves

Connect hoses as illustrated

Crack open back seat

III. TO CHARGE REFRIGERA-**TION SUCTION (VAPOR)** SIDE WITH SCHRADERS

Purge as in I Charge as in IV



IV. TO CHARGE REFRIGERATION **SUCTION (VAPOR) SIDE**

Purge as in I

Connect hose G to refrigerant

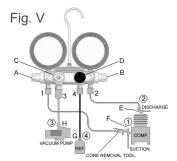
Open valve

B & C Close valves

Open valve and throttle

Crack front seat

PROCEDURES cont.



V. TO PULL VACUUM

D Close valve

Connect hose 3 to pump

C Open valve

A & B Open valves

E & F Mid position valves

VI. TO SET LOW SIDE CONTROL BUILD UP PRESSURE

Disconnect pressure control line. Using flare union, screw union into control line and other end of hose 1.

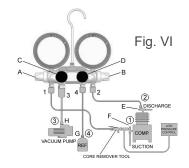
B. C & D Close valves

Α Open valve

Ε Back seat then crack open

Back seat F

В Open to regulate pressure; set control



REMOVING MANIFOLD FROM THE SYSTEM

After completing service operations, you must remove the manifold from the system without losing refrigerant or admitting air.

1. Close valves E & C

4. Disconnect H from vacuum pump

6. Open valve C to vent stored CO₂

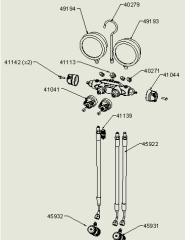
2. Then open manifold valves A, B and D, 1/2 turn 5. Secure hose 3 so it cannot move when venting

This arrangement will move all the high-pressure refrigerant from the line and the high-pressure gauge and put it into the low side. Remove hoses from system.

PARTS LIST



NOTE: The Couplers PN 45931 and 45932 are in PN 45930 Kit



LIFETIME GUARANTEE: Your new YELLOW JACKET® manifold bar is covered by a unique LIFETIME GUARANTEE. The LIFETIME GUARANTEE applies only to the manifold bar shown below. However, in order for us to provide the best resolution, we ask that you include the manifold bar, gauges, valves & handles when returning for service. DO NOT include any hoses with the return

If for any reason the manifold bar becomes inoperative, please contact YELLOW JACKET® customer service for a warranty service repair order (SR0) authorization number and label that must accompany the manifold upon return. Postage and handling costs vary by items and will be advised by the customer service representative.

Replacement parts and the complete YELLOW JACKET® product line can be purchased from your Ritchie Engineering, YELLOW JACKET® distributor.

> **One Year Warranty Contact for Service:** Phone: 952-943-1300 custserv@vellowiacket.com www.yellowjacket.com

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